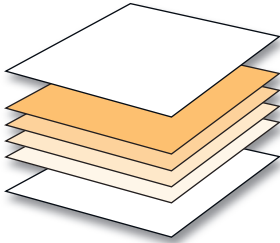


SinarVANDA-GV

High bulkiness with white-back folding box board (GC1) which especially designed to serve both food and non-food packaging applications by combining higher yield, strength, and appearance properties.



DOUBLE COATING	Min 20 Gsm	Blade
TOP LAYER		NBKP + LBKP
UNDER LAYER		BCTMP
FILLER LAYER		BCTMP
BACK LAYER		NBKP + LBKP
COATING	Min 6 Gsm	

GRAMMAGE T 410 om-02		THICKNESS ISO 534:1988 (E)		STIFFNESS TABER 15 ⁰ T 489 om-04			
(g/m ²)	(24" x 36" 500)lb	(µm)	(pt)	CD (gf.cm)	MD (gf.cm)	CD (mNm)	MD (mNm)
210 ± 4%	129 ± 4%	305 ± 4%	12.0 ± 4%	44	84	4.3	8.2
230 ± 4%	141 ± 4%	350 ± 4%	13.8 ± 4%	61	121	6.0	11.9
245 ± 4%	151 ± 4%	380 ± 4%	15.0 ± 4%	83	149	8.1	14.6
260 ± 4%	160 ± 4%	410 ± 4%	16.1 ± 4%	94	176	9.2	17.3
280 ± 4%	172 ± 4%	450 ± 4%	17.7 ± 4%	116	220	11.4	21.6
305 ± 4%	187 ± 4%	500 ± 4%	19.7 ± 4%	149	275	14.6	27.0
330 ± 4%	203 ± 4%	550 ± 4%	21.7 ± 4%	176	330	17.3	32.4
360 ± 4%	221 ± 4%	600 ± 4%	23.6 ± 4%	226	385	22.2	37.8

Tolerance for Stiffness : ± 10%

PROPERTY

MOISTURE CONTENT T 412 om-02	%	6.0 ± 1.0
ROUGHNESS T 555 om-04		
210 - 230 Gsm	Top	µm Max 1.3
	Top	µm Avg 1.0
245 - 360 Gsm	Top	µm Max 1.8
	Top	µm Avg 1.3
BRIGHTNESS ISO 2470	Top	% 90.0 ± 1.0
GLOSS 75 T 480 OM-05	Top	% 50.0 ± 5.0
INTERNAL BONDING SCOTT 569 pm-00	J/m ²	Min 120
WATER ABSORPTION T 441 om-04	Top	g/m ² 35 - 55
	COBB (60sec)	

SHEETING PROCESS

SIZE DEVIATION ASTM D5625	mm	0 - +2.0
SQUARENESS ASTM D5625	mm	Max 1.0

APPLICATIONS

Cosmetics, Toiletries, Detergents, Textile, Tools, Household Appliances

PRINTING METHOD

Offset, Letterpress



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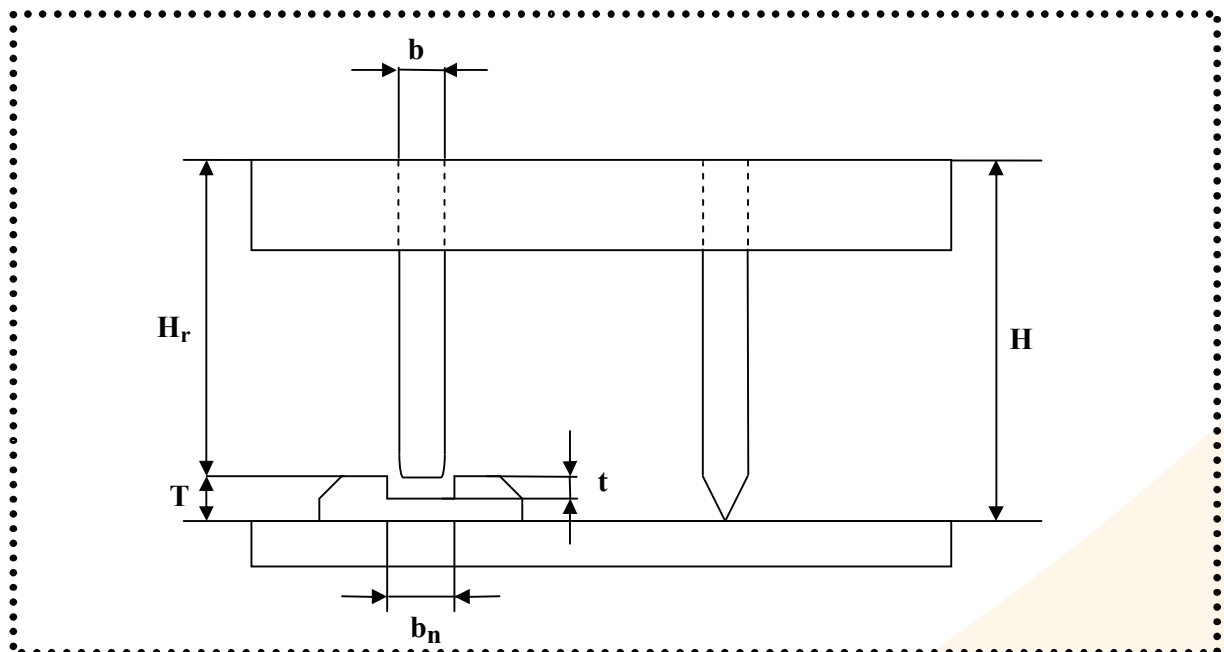
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GENERAL TECHNICAL INFORMATION

PAPERBOARD ¹⁾ THICKNESS (μm)	CREASING RULE		THICKNESS of COUNTERPART, T,mm	GROOVE WIDTH ²⁾ , b_n	
	HEIGHT, H_r , (mm)	THICKNESS b, mm		MD ³⁾	CD ⁴⁾
305	23.5	0.70	0.3	1.1	1.2
350	23.4	0.70	0.4	1.2	1.3
380	23.4	0.70	0.4	1.2	1.3
410	23.4	0.70	0.4	1.3	1.4
450	23.3	0.70	0.5	1.3	1.4
500	23.3	0.70	0.5	1.4	1.5
550	23.2	0.70	0.6	1.4	1.5
*] 600	23.2	0.70	0.6	1.6	1.7
**] 600	23.2	1.05	0.6	1.7	1.8

Hight of Cutting Rule, H : 23.8 mm

- 1) Paperboard Thickness - Thickness of Counterpart
- 2) Maximum recommended tolerance on groove width ± 0.2 mm
- 3) Grooves parallel to the sheet fibers
- 4) Grooves perpendicular to the sheet fibers
- *] For Thcikness under limit 600 μm
- **] For Thcikness upper limit 600 μm



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