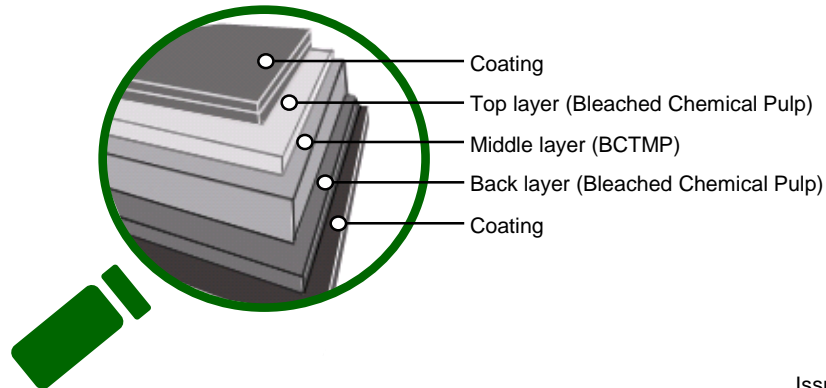


General Packaging Board (FBB/GC1)



Issued on: 21.04.2023

Property	Unit	Tolerance	Value							Standard
			190	210	230	250	270	300	350	
Grammage	g/m ²	±3%	190	210	230	250	270	300	350	ISO536
Grammage	lb/3000 ²		117	129	141	154	166	184	215	ISO536
Thickness	µm	±4%	245	275	305	335	360	405	485	ISO534
Thickness	pt		9.6	10.8	12.0	13.2	14.2	15.9	19.1	ISO534
Moisture	%	±1.0	7.0	7.0	7.0	7.0	7.0	7.5	7.5	ISO287
Stiffness Taber 15° MD	mN.m	-15%	4.2	5.6	7.5	9.5	11.5	15.2	22.0	ISO2493
Stiffness Taber 15° MD	gf.cm		42.8	57.1	76.5	96.9	117.3	155.0	224.3	ISO2493
Stiffness Taber 15°CD	mN.m	-15%	2.0	2.8	3.8	4.7	5.7	7.6	11.0	ISO2493
Stiffness Taber 15°CD	gf.cm		20.4	28.6	38.7	47.9	58.1	77.5	112.2	ISO2493
Top Cobb (60s)	g/m ²	≤	40	40	40	40	40	40	40	ISO535
Top Cobb (60s)	lb/1000ft ²		8.2	8.2	8.2	8.2	8.2	8.2	8.2	ISO535
Back Cobb (60s)	g/m ²	≤	80	80	80	80	80	80	80	ISO535
Back Cobb (60s)	lb/1000ft ²		16.4	16.4	16.4	16.4	16.4	16.4	16.4	ISO535
Top Brightness	%	±3	91	91	91	91	91	91	91	ISO2470
Gloss75°	%	±10	50	50	50	50	50	50	50	ISO8254
Surface Roughness PPS10	µm	Max1.5	1.0	1.0	1.0	1.0	1.0	1.0	1.0	ISO8791
Surface Strength	m/s	≥	1.2	1.2	1.2	1.2	1.2	1.2	1.2	ISO3783
Scott Bond	J/m ²	Min110	150	150	150	150	150	150	150	TAPPI T569
Scott Bond	ft.lbf/in ²		0.07	0.07	0.07	0.07	0.07	0.07	0.07	TAPPI T569

All properties are tested according to ISO and TAPPI Standard.

Laboratory test climate 23°C/50% RH (According to ISO 187).

All specifications mentioned above may be subject to technical changes.